

SYLLABUS - MECHANIC MOTOR VEHICLE			
FIRST YEAR			
Duration	Reference Learning Outcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional Skill 175 Hrs; Professional Knowledge 49 Hrs	Check & perform Measuring & marking by using various Measuring & Marking tools(Vernier Calliper, Micrometer, Telescope gauges, Dial bore gauges, Dial indicators, straightedge, feeler gauge, thread pitch gauge, vacuum gauge, tire pressure gauge.) following safety precautions	<ol> <li>Familiarisation with institute, Job opportunities in the automobile sector, Machinery used in Trade. Types of work done by the students in the shop floor. (10Hrs)</li> <li>Importance of maintenance and cleanliness of Workshop. (10Hrs)</li> <li>Interaction with health centre and fire service station to provide demo on First aid and Fire safety, Use of fire extinguishers.(10 Hrs)</li> <li>Practice operation of different workshop equipment. (10 Hrs)</li> <li>Demonstrate Energy saving Tips of ITI electricity Usage.(10Hrs)</li> </ol>	Admission & introduction to the trade: Introduction to the Course duration, course content, study of the syllabus. General rule pertaining to the Institute, facilities available— Hostel, Recreation, Medical and Library working hours and time table Occupational Safety & Health Importance of Safety and general Precautions to be observed in the shop. Basic first aid, safety signs - for Danger, Warning, caution & personal safety message. Safe handling of Fuel Spillage, Fire extinguishers used for different types of fire. Safe disposal of toxic dust, safe handling and Periodic testing of lifting equipment, Authorization of Moving & road testing vehicles. Energy conservation—
			Definition, Energy

Conservation Opportunities (ECOs)-Minor **ECos** and Medium ECOs, Major ECOs), Safety disposal of Used engine oil, Electrical safety tips. Introduction to road safety **Automotive** emissions.(14 hrs) 6. Practice using all marking **Hand & Power Tools:**aids, like steel rule with Marking scheme, Marking spring callipers, dividers, material-chalk, Prussian scriber, punches, Chisel blue. Cleaning tools- Scraper, wire brush, Emery paper, etc.(15 Hrs) 7. Layout a work piece- for Description, care and use of line, circle, arcs Surface plates, steel rule, and circles. (5 Hrs) measuring tape, try square. 8. Practice to measure a Callipers-inside and outside. wheel base of a vehicle Dividers, surface gauges, with measuring tape. (10 scriber, punches-prick Hrs) punch, centre punch, pin 9. Practice to measure valve punch, hollow punch, spring tension number and letter punch. using spring tension tester. (10 Chisel-flat, cross-cut. Hammer- ball pein, lump, Hrs) 10. Practice to remove wheel mallet. Screw drivers-blade lug nuts with use of an air screwdriver, Phillips screw impact wrench.(15 Hrs) driver, Ratchet screwdriver. 11. Practice on General Allen key, bench vice & Cworkshop tools & power clamps, Spannersring tools. (20 Hrs) spanner, open end spanner & the combination spanner, universal adjustable open end spanner. Sockets & accessories, Pliers Combination pliers, multi grip, long nose, flat-nose, Nippers or pincer pliers, Side

	cutters, Tin snips, Circlips pliers, external circlips pliers. Air impact wrench, air ratchet, wrenches- Torque wrenches, pipe wrenches, car jet washers Pipe flaring & cutting tool, pullers-Gear and bearing. (21 hrs)
12. Carryout Measuring practice on Cam height, Camshaft Journal dia, crankshaft journal dia, Valve stem dia, piston diameter, and piston pin dia with outside Micrometers. (5 Hrs)  13. Carryout Measuring practice on the height of the rotor of an oil pump from the surface of the housing or any other auto component measurement with depth micrometer. (5 Hrs)  14. Carryout Measuring practice on valve spring free length. (5 Hrs)  15. Carryout Measuring practice on cylinder bore, Connecting rod bore, inside diameter (ID) of a camshaft bearing with Telescope gauges. (5 Hrs)  16. Carryout Measuring practice on cylinder bore for taper and out-of-round with Dial bore gauges. (5 Hrs)	Systems of measurement, Description, care & use of - Micrometers- Outside and depth micrometer, Micrometer adjustments, Vernier callipers, Telescope gauges, Dial bore gauges, Dial indicators, straightedge, feeler gauge, thread pitch gauge, vacuum gauge, tire pressure gauge. (17 hrs)

		17. Perform Measuring	
		practice to measure wear	
		on crankshaft end play,	
		crankshaft run out, and	
		valve guide with dial	
		indicator. (5 Hrs)	
		18. Perform Measuring	
		practice to check the	
		flatness of the cylinder	
		head is warped or twisted	
		with straightedge is used	
		with a feeler gauge. (5	
		Hrs)	
		19. Perform Measuring	
		practice to check the end	
		gap of a piston ring,	
		piston-to-cylinder wall	
		clearance with feeler	
		gauge. (5 Hrs)	
		20. Practice to check engine manifold vacuum with	
		vacuum gauge. (5 Hrs)	
		21. Practice to check the air	
		pressure inside the	
		vehicle tires is maintained	
		at the recommended	
5 6	21 0 6	setting. (5 Hrs)	
Professional	Plan & perform	22. Practice on Marking and	Drilling machine -
Skill 50 Hrs;	basic fastening &	Drilling clear and Blind	Description and study of
Professional	fitting operation by	Holes, Sharpening of Twist	Bench type Drilling machine,
Knowledge	using correct hand	Drills Safety precautions	Portable electrical Drilling
14 Hrs	tools, Machine tools	to be observed while	machine, drill holding
	&equipments.	using a drilling machine.	devices, Work Holding
		(20 Hrs)	devices, Drill bits.
		23. Practice on Tapping a	Taps and Dies: Hand Taps
		Clear and Blind Hole,	and wrenches, Calculation of
		Selection of tape drill Size,	Tap drill sizes for metric and
		use of Lubrication, Use of	inch taps. Different type of

		stud extractor. (20 Hrs)	Die and Die stock. Screw
		24. Practice Cutting Threads	
		on a Bolt/ Stud.	Different Type of hand
		Adjustment of two piece	reamers, Drill size for
		Die, Reaming a hole/ Bush	reaming, Lapping, Lapping
		to suit the given pin/	abrasives, type of Laps. (14
		shaft, scraping a given	hrs)
		machined surface. (10	
		Hrs)	
Professional	Trace and Test all	25. Practice in joining wires	Basic electricity, Electricity
Skill 175 Hrs;	Electrical &	using soldering Iron,	principles, Ground
3KIII 173 1113,	Electronic	Construction of simple	connections, Ohm's law,
Professional	components &	electrical circuits,	
Knowledge	circuits and	measuring of current,	Power, Energy. Voltmeter,
49 Hrs	assemble circuit to	voltage and resistance	ammeter, Ohmmeter
	ensure functionality	using digital multimeter,	,
	of system.	practice continuity test for	·
	or system.	fuses, jumper wires,	Length vs. resistance,
		fusible links, and circuit	
		breakers. (50 Hrs)	Resistor ratings (14 ms)
		26. Diagnose series, parallel,	Fuses & circuit breakers,
		series-parallel circuits	Ballast resistor, Stripping
		'	wire insulation, cable colour
			codes and sizes, Resistors in
		test lamp, perform	
		voltage drop test in	
		circuits using multimeter,	circuits, Electrostatic effects,
		measure current flow	Capacitors and its
		using multimeter	applications, Capacitors in
		/ammeter, use of service	series and parallel. (07 hrs)
		manual wiring diagram for	series and paranetic (67 ms)
		troubleshooting. (25 Hrs)	
		27. Carryout Cleaning and	Description of Chemical
		topping up of a lead acid	effects, Batteries & cells,
		battery, Testing battery	Lead acid batteries & Stay
		with hydrometer. (15 Hrs)	Maintenance Free (SMF)
		28. Connect battery to a	batteries, Magnetic effects,
		charger for battery	Heating effects, Thermo-
		charger for battery	ricating effects, memo-

charging, Inspecting & testing a battery after charging, Measure and Diagnose the cause(s) of excessive Key-off battery drain (parasitic draw) and do corrective action. Testing of relay and solenoids and its circuit. (20 Hrs).  29. Test diode for functionality. (10 Hrs)  30. Practice checking Transistors. (5 Hrs)	electric energy, Thermisters, Thermo couples, Electrochemical energy, Photo-voltaic energy, Piezo- electric energy, Electromagnetic induction, Relays, Solenoids, Primary & Secondary windings, Transformers, stator and rotor coils.  Basic electronics: Description of Semi conductors, Solid state devices- Diodes, Transistors, Thyristors, Uni Junction Transistors (UJT), Metal Oxide Field Effect Transistors
	( MOSFETs). (14 hrs)
<ul> <li>31. Identify Hydraulic and pneumatic components used in vehicle. (20 Hrs)</li> <li>32. Trace hydraulic circuit on hydraulic jack, hydraulic power steering, and Brake circuit. (20 Hrs)</li> <li>33. Identify components in Air brake systems. (10 Hrs)</li> </ul>	Introduction to Hydraulics & Pneumatics: - Definition of Pascal law, pressure, Force, viscosity. Description, symbols and application in automobile of Gear pump-Internal & External, single acting, double acting & Double ended cylinder; Directional control valves-2/2, 3/2, 4/2, 4/3 way valve, Pressure relief valve, Non return valve, Flow control valve used in automobile.  Pneumatic Symbols, Description and function of air Reciprocating Compressor. Function of Air service unit (FRL-Filter,

			hrs)
Professional Skill 50 Hrs; Professional Knowledge 14 Hrs	Check & Interpret Vehicle Specification data & VIN and Select & operate various Service Station Equipments.	34. Carryout Identification of different type of Vehicle. (20 Hrs) 35. Perform Demonstration of vehicle specification data(20 Hrs) 36. Perform Identification of vehicle information Number (VIN). Demonstration of Garage, Service station equipments Vehicle hoists – Two post and four post hoist, Engine hoists, Jacks, Stands. (10 Hrs)	Auto Industry - History, leading manufacturers, development in automobile industry, trends, new product. Brief about Ministry of Road transport &
Professional Skill 50 Hrs; Professional Knowledge 14 Hrs	Dismantle & assemble of Engine from vehicle (LMV/HMV) along with other accessories.	<ul> <li>37. Identify parts in a Diesel engine of LMV/ HMV. (07 Hrs)</li> <li>38. Identify parts in a Petrol engine of LMV/ HMV. (07Hrs)</li> <li>39. Practice on starting and</li> </ul>	Description of internal & external combustion engines, Classification of IC engines, Principle & working of 2&4-stroke diesel engine (Compression ignition
		stopping of engines. (07 Hrs)  40. Observe and report the reading of Tachometer, Odometer, temp and Fuel gauge under ideal and on	Engine (C.I)), Principle of Spark Ignition Engine(SI), differentiate between 2- stroke and 4 stroke, C.I engine and S.I Engine, Direct injection and Indirect

load condition. (07 Hrs)	injection, Technical terms
41. Practice identification of	used in engine, Engine
difference in components	specification. Study of
of Petrol and Diesel	various gauges/instrument
Engines. (07 Hrs)	on a dash board of a vehicle-
42. Practice on dismantling	Speedometer, Tachometer,
engine of LMV/HMV as	Odometer and Fuel gauge,
per procedure. (15 Hrs)	and Indicators such as
	gearshift position, Seat belt
	warning light, Parking-brake-
	engagement warning light
	and an Engine-malfunction
	light.
	Different type of starting
	and stopping method of
	Diesel Engine
	Procedure for dismantling of
	diesel engine from a vehicle.
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	Petrol Engine Basics:
	4-stroke spark-ignition
	engines- Basic 4-stroke
	engines- Basic 4-stroke principles. Spark-ignition
	principles. Spark-ignition
	principles. Spark-ignition engine components- Basic
	principles. Spark-ignition engine components- Basic engine components, Engine
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging,
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems -
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems - Electronic fuel injection
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems - Electronic fuel injection systems, Exhaust systems.
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems - Electronic fuel injection systems, Exhaust systems.  Intake system components,
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems - Electronic fuel injection systems, Exhaust systems.  Intake system components, Air cleaners, Carburettor air
	principles. Spark-ignition engine components- Basic engine components, Engine cams & camshaft, Engine power transfer, Scavenging, Counter weights, Piston components.  Intake & exhaust systems - Electronic fuel injection systems, Exhaust systems.  Intake system components, Air cleaners, Carburettor air cleaners, EFI air cleaners,

			Description of Gasoline fuel,
			Gasoline fuel characteristics,
			Controlling fuel burn,
			Stoichiometric ratio, Air
			density, Fuel supply system,
			Pressure & vacuum.(14 hrs)
Professional	Overhaul Engine	43. Overhauling of cylinder	Engine Components:
Skill 225 Hrs;	and check	head assembly, Use of	Description and
Duefessional	functionality.	service manual for	Constructional feature of
Professional		clearance and other	Cylinder head, Importance of
Knowledge		parameters, Practice on	Cylinder head design, Type
63 Hrs		removing rocker arm	of Petrol and Diesel
		assembly manifolds. (10	combustion chambers,
		Hrs)	Effect on size of Intake &
		44. Practice on removing the	exhaust passages, Head
		valves and its parts from	gaskets. Importance of
		the cylinder head,	Turbulence
		cleaning. Inspection of	Valves & Valve Trains-
		cylinder head and	Description and Function of
		manifold surfaces for	Engine Valves, different
		warping, cracks and	types, materials, Type of
		flatness. (10 Hrs)	valve operating mechanism,
		45. Perform Checking valve	Importance of Valve seats,
		seats & valve guide –	and Valve seats inserts in
		Replacing the valve if	cylinder heads, importance
		necessary check valve	of Valve rotation, Valve stem
		overlap. Testing leaks of	oil seals, size of Intake
		valve seats for leakage –	valves, Valve trains, Valve-
		Dismantle rocker shaft	timing diagram, concept of
		assembly -clean & check	Variable valve timing.
		rocker shaft-and levers,	Description of Camshafts &
		for wear and cracks and	drives , Description of
		reassemble. (10 Hrs)	Overhead camshaft,
		46. Check valve springs,	importance of Cam lobes,
		tappets, push rods, tappet	Timing belts & chains,
		screws and valve stem	Timing belts & tensioners.
		cap. (10 Hrs)	(14 hrs)
		47. Reassemble valve parts in	

sequence, refit cylinder	
head and manifold &	
rocker arm assembly,	
adjustable valve	
clearances, starting	
engine after adjustments.	
(10 Hrs)	
48. Practice Overhauling	Description & functions of
piston and connecting rod	different types of <b>pistons</b> ,
Assembly. Use of service	piston rings and piston pins
manual for clearance and	and materials. Used
other parameters(5 Hrs)	recommended clearances
49. Practice on removing oil	for the rings and its
sump and oil pump -	necessity precautions while
clean the sump. Practice	fitting rings, common
on removing the big end	troubles and remedy.
bearing, connecting rod	Compression ratio.
with the piston. (5 Hrs)	Description & function of
50. Practice on removing the	connecting rod, importance
piston rings; Dismantle	of big- end split obliquely,
the piston and connecting	Materials used for
rod. Check the side	connecting rods big end &
clearance of piston rings	main bearings. Shells piston
in the piston groove &	pins and locking methods of
lands for wear. Check	piston pins. (07 hrs)
piston skirt and crown for	
damage and scuffing,	
clean oil holes. (5 Hrs)	
51. Measure -the piston ring	
close gap in the cylinder,	
clearance between the	
piston and the liner,	
clearance between crank	
pin and the connecting	
rod big end bearing. (5	
Hrs)	
52. Check connecting rod for	
bend and twist. Assemble	

the piston and connecting	
rod assembly. (5 Hrs)	
53. Carryout Overhauling of crankshaft by referring	Description and function of <b>Crank shaft</b> , camshaft,
service manual for	Engine bearings-
clearance and other	classification and location –
parameters. (20 Hrs)	materials used &
54. Practice on removing	composition of bearing
damper pulley, timing	materials- Shell bearing and
gear/timing chain,	their advantages- special
flywheel, main bearing	bearings material for diesel
caps, bearing shells and	engine application bearing
crankshaft from engine	failure & its causes-care &
checking oil retainer and	maintenance. Crank-shaft
thrust surfaces for	balancing, Firing order of the
wear.(20 Hrs)	engine. (14 hrs)
55. Measure crank shaft	
journal for wear, taper	
and ovality, Checking	
crankshaft for fillet radii,	
bend & twist. (10 Hrs)  56. Perform Checking of	Description and function of
flywheel and mounting	the <b>fly wheel</b> and vibration
flanges, spigot, bearing.	damper. Crank case & oil
(10 Hrs)	pump, gears timing mark,
57. Check vibration damper	Chain sprockets, chain
for defects, Practice on	tensioner etc. Function of
removing cam shaft from	clutch & coupling units
engine block, Check for	attached to flywheel. (14
bend & twist of camshaft.	hrs)
(10 Hrs)	
58. Perform Inspection of cam	
lobe, camshaft journals	
and bearings and measure	
cam lobe lift. (10 Hrs)	
59. Practice Fixing bearing	
inserts in cylinder block &	
cap check nip and spread	

		clearance & oil holes &	
		locating lugs fix crank	
		shaft on block-torque	
		bolts - check end play	
		remove shaft - check	
		seating, repeat similarly	
		for connecting rod and	
		Check seating and refit.	
		(20 Hrs)	
		60. Practice Cleaning and	Description of Cylinder
		Checking of cylinder	block, Cylinder block
		blocks. (10 Hrs)	construction, and Different
		61. Check cylinder blocks	type of Cylinder sleeves
		Surface flatness visually.	(liner). (14 hrs)
		(10 Hrs)	
		62. Measure cylinder bore	
		for taper & ovality, clean	
		oil gallery passage and oil	
		pipe line, Bore - descale	
		water passages. (10 Hrs)	
		63. Practice Removing	
		cylinder liners from scrap	
		cylinder block, practice in	
		measuring and refitting	
		new liners as per maker's	
		recommendations	
		precautions while fitting	
		new liners. (20 Hrs)	
Professional	Trace, Test & Repair	64. Practice on Checking	Need for Cooling systems,
Skill 50 Hrs;	Cooling and	&Top up coolant, (5 Hrs)	Heat transfer method,
Professional	Lubrication System	65. Drain & refill coolant,	Boiling point & pressure,
Knowledge	of engine.	Checking / replacing a	Centrifugal force, Vehicle
14 Hrs		coolant hose, Testing	coolant properties and
171113		cooling system pressure,	recommended change of
		Practice on Removing &	interval, Different type of
		replacing radiator/	cooling systems, <b>Basic</b>
		thermostat. (5 Hrs)	cooling system
		66. Inspect the radiator	<b>components-</b> Radiator,

		pressure cap, testing of	Coolant hoses, Water pump,
		thermostat. (5 Hrs)	Cooling system thermostat,
		67. Perform Cleaning &	Cooling fans, Temperature
		reverse flushing. (5 Hrs)	indicators, Radiator pressure
		68. Carryout overhauling	cap, Recovery system,
		water pump and refitting.	Thermo-switch.
		(10 Hrs)	Need for lubrication system,
		69. Practice on Checking	Functions of oil, Viscosity
		engine oil, Draining	and its grade as per SAE , Oil
		engine oil, Replacing oil	additives, Synthetic oils, The
		filter, Refilling engine oil.	lubrication system, <b>Splash</b>
		(10 Hrs)	system, Pressure system,
		70. Carryout Overhauling of	Corrosion/noise reduction in
		oil pump, oil coolers, air	the lubrication system.
		cleaners and air filters and	Lubrication system
		adjust oil pressure relief	components - Description
		valves, repairs to oil flow	and function of Sump, Oil
		pipe lines and unions if	collection pan, Oil tank,
		necessary. (10 Hrs)	Pickup tube, different type
			of Oil pump & Oil filters Oil
			pressure relief valve, Spurt
			holes & galleries, Oil
			indicators, Oil cooler. (14
			hrs)
Professional	Trace & Test Intake	71. Carryout Dismantling &	Intake system components-
Skill 50 Hrs;	and Exhaust system	assembling of	Description and function of
Drofossional	of engine.	turbocharger check for	Air cleaners, Different type
Professional		axial clearance as per	air cleaner, Description of
Knowledge		service manual. (15 Hrs)	Intake manifolds and
14 Hrs		72. Check Exhaust system for	material,
		rubber mounting for	Exhaust system
		damage, deterioration	components- Description
		and out of position; for	and function of Exhaust
		leakage, loose connection,	manifold, Exhaust pipe,
		dent and damage. (10	Extractors, Mufflers-
		Hrs)	Reactive, absorptive,
		73. Practice on Exhaust	Combination., Catalytic
		manifold removal and	converters, Flexible

		installation. (13 Hrs) 74. Practice on Catalytic	connections, Ceramic coatings, Back-pressure,
		converter removal and	Electronic mufflers.(14 hrs)
Professional Skill 50 Hrs; Professional Knowledge 14 Hrs	Service Fuel System and check proper functionality.	<b>'</b>	
			actuators and ECU (Electronic Control Unit) used in Diesel Engines.(14 hrs)
Professional	Test Engine	79. Reassemble all parts of	Engine assembly procedure
Skill 50 Hrs; Professional	Performance and set idling speed.	engine in correct Sequence and torque all bolts and nuts as per	with aid of special tools and gauges used for engine assembling. Introduction to

Knowledge		workshop manual of the	Gas Turbine, Comparison of
14 Hrs		engine. (10 Hrs)	single and two stage turbine
		80. Perform Engine	engine, Different between
		component assembly	gas turbine and Diesel
		procedures- Testing	Engine.(14 hrs)
		cylinder compression,	
		checking idle speed,	
		Removing & replacing a	
		cam belt, Inspecting &	
		adjusting an engine drive	
		belt, Replacing an engine	
		drive belt. (15 Hrs)	
		81. Practice on Start engine	
		9	
		adjust idling speed and damping device in	
		, 0	
		pneumatic governor and venture control unit	
		checking (5 Hrs)	
		82. Test Performance of	
		engine with off load	
		adjusting timings. (5 Hrs)	
		83. Start engine- adjusting	
		idle speed of the engine	
		fitted with mechanical	
		governor checking- high	
		speed operation of the	
		engine. (5 Hrs)	
		84. Check performance for	
		missing cylinder by	
		isolating defective	
		injectors and test-	
		dismantle and replace	
		defective parts and	
		reassemble and refit back	
		to the engine (10 Hrs)	
Professional	Monitor emission of	85. Practice Monitoring	Emission Control:- Vehicle
Skill 25 Hrs;	vehicle and execute	emissions procedures by	emissions
	different operation	use of Engine gas analyser	Standards- Euro and Bharat

Knowledge 07 Hrs	Professional	to obtain optimum	or Diesel smoke meter. (5	II, III, IV, V Sources of
Professional Skill 25 Hrs;  Professional Skill 25 Hrs; Professional Knowledge 07 Hrs  Positive crank case ventilation (PCV) valve. Obtaining & interpreting scan tool data. (5 Hrs) (EGR) valve and installation for inspection. (10 Hrs)  Professional Knowledge 07 Hrs  Positive crank case ventilation (PCV) valve. Obtaining & interpreting scan tool data. (5 Hrs) (EGR) valve and installation for inspection. (10 Hrs)  Positive crank case design. Types of emissions: Characteristics and Effect of Hydrocarbons, Hydrocarbons in exhaust gases, Oxides of nitrogen, Particulates, Carbon monoxide, Carbon dioxide, Sulphur content in fuels Description of Evaporation emission control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling air fuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Knowledge 07 Hrs  Profess		-		
Positive crank case ventilation (PCV) valve. Obtaining & interpreting scan tool data. (5 Hrs)  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; Professional Knowledge 07 Hrs  Positive crank case ventilation (PCV) valve. Obtaining & interpreting scan tool data. (5 Hrs)  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Practice on removing circuit operation of alternator and Starter Motor.  89. Practice on removing circuit operation of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  89. Practice on removing circuit. Obescription of starter motor circuit, Constructional details of			,	
ventilation (PCV) valve. Obtaining & interpreting scan tool data. (5 Hrs) 87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs) 88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs) 88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Profe	071113			
Obtaining & interpreting scan tool data. (5 Hrs)  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Possional Carryout or Hrs  Obtaining & interpreting scan tool data. (5 Hrs)  88. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; assembling and testing for motoring action of alternator should save the filter of the				
Scan tool data. (5 Hrs)  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Scan tool data. (5 Hrs)  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  88. Perform EGR /SCR Valve Description of Evaporation emission control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  89. Practice on removing or alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Poscription of starter motor vehicles. (13 Hrs)  90. Practice on removing Constructional details of			, ,	
Professional Skill 25 Hrs; Professional Knowledge 07 Hrs  87. Perform Inspection of EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Obscription of starter motor circuit, ocnstructional details of				
EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Professional Skill 25 Hrs; Professional Knowledge 07 Hrs  EVAP canister purge system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning Starter Motor.  89. Practice on removing circuit operation of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  90. Practice on removing One practice of starter motor circuit, Constructional details of			, , ,	,
system by use of scan Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  89. Practice on removing of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  89. Practice on removing of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  89. Practice on removing of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  89. Practice on removing of alternators from vehicle control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation emission control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, , Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  89. Practice on removing circuit operation of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  81. Description of starter motor circuit, Constructional details of			·	
Tool. (5 Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  88. Perform EGR /SCR Valve Removal and installation for inspection. (10Hrs)  Carryout Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Removal and installation for inspection. (10Hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs) 90. Practice on removing Constructional details of				,
Removal and installation for inspection. (10Hrs)   Professional Knowledge   O7 Hrs   Removal and installation for inspection. (10Hrs)   Removal and installation for inspection. (10Hrs)   Removal and installation for inspection. (10Hrs)   Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)				
Removal and installation for inspection. (10Hrs)  Removal and installation for inspection. (10Hrs)  Removal and installation control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; overhauling of Alternator and Starter Motor.  Professional Knowledge  07 Hrs  Removal and installation emission control, Catalytic conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Description of starter motor vehicles. (13 Hrs)  Description of starter motor circuit,  90. Practice on removing Constructional details of			, ,	'
for inspection. (10Hrs)  for inspection. (10Hrs)  conversion, Closed loop, Crankcase emission control, Exhaust gas recirculation (EGR) valve, , Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Professional Knowledge O7 Hrs  for inspection. (10Hrs)  89. Practice on removing alternator for wehicle dismantling, cleaning circuit operation of alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Description of starter motor vehicles. (13 Hrs)  OPSCR VS SCR (07 hrs)  Description of starter motor circuit,  OPSCR VS SCR (07 hrs)  Description of charging system.  Description of starter motor circuit,  Constructional details of				
Crankcase emission control, Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; Professional Knowledge O7 Hrs  Professional Knowledge O7 Hrs  Carryout overhauling of Alternator and Starter Motor. Starter Motor. Starter Motor. Alternator & fitting to wehicles and remedy in charging system. Description of starter motor vehicles. (13 Hrs) Constructional details of				•
Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; overhauling of Alternator and Starter Motor.  Professional Knowledge 07 Hrs  Exhaust gas recirculation (EGR) valve, Controlling airfuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Still 25 Hrs; overhauling of alternator from vehicle circuit operation of dismantling, cleaning alternators, regulator unit, ignition warning lamp-troubles and remedy in charging system.  alternator & fitting to Description of starter motor vehicles. (13 Hrs)  90. Practice on removing Constructional details of			for inspection. (10Hrs)	, , , , , , , , , , , , , , , , , , , ,
Professional Skill 25 Hrs;   Professional Knowledge 07 Hrs   Carryout 07 Hrs   Professional Knowledge 07 Hrs   Professional				
fuel ratios, Charcoal storage devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; Overhauling of Alternator and Starter Motor.  Professional Knowledge O7 Hrs  Professional Carryout Overhauling of Alternator and Starter Motor.  Professional Carryout Overhauling of Alternator and Starter Motor.  Professional Carryout Overhauling of Alternator from Vehicle Circuit Operation of Alternators, regulator unit, ignition warning lamptone troubles and remedy in Charging system.  Description of starter motor Vehicles. (13 Hrs) Operation of Starter motor Circuit, Operation of Constructional details of Constructional details of Constructional details of Constructional details of Constructional Constru				
devices, Diesel particulate filter (DPF). Selective Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  Professional Skill 25 Hrs; overhauling of Alternator and Starter Motor.  Professional Knowledge 07 Hrs  Alternator and Starter Motor.  Alternator and Starter Motor.  Professional Knowledge 07 Hrs  Alternator and Starter Motor.  Alternator from vehicle circuit operation of alternators, regulator unit, ignition warning lamp-troubles and remedy in charging system.  Description of starter motor circuit,  Occupancy Alternator from vehicle circuit operation of c				' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '
Professional Skill 25 Hrs; Professional Knowledge 07 Hrs  Professional Carryout overhauling of Alternator and Starter Motor.  Professional Knowledge 07 Hrs  Professional Starter Motor.  Professional Knowledge 07 Hrs  Professional Starter Motor.  Professional Carryout on removing alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Alternator and Starter Motor.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Professional Carryout overhauling of alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.				_
Professional Skill 25 Hrs; Professional Professional Knowledge 07 Hrs  Professional Knowledge O7 Hrs  Catalytic Reduction (SCR), EGR VS SCR (07 hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning checking for defects, assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Constructional details of				
Professional Skill 25 Hrs;  Professional Knowledge 07 Hrs  Professional Knowledge 07 Hrs  EGR VS SCR (07 hrs)  89. Practice on removing alternator from vehicle dismantling, cleaning circuit operation of alternators, regulator unit, ignition warning lamptorous assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Constructional details of				, ,
Professional Skill 25 Hrs; Overhauling of Alternator and Knowledge O7 Hrs  Rowledge O7 Hrs  Starter Motor.  Starter Motor.  Alternator and Starter Motor.  Sta				
Skill 25 Hrs;  Professional Knowledge 07 Hrs  Alternator and Starter Motor.  Starter Motor.  alternator from vehicle dismantling, cleaning alternators, regulator unit, ignition warning lamptocharging and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Constructional details of	-			, ,
Professional Knowledge 07 Hrs  Alternator and Starter Motor.  Alternator and Starter Motor.  Motoring action of alternator & fitting to vehicles. (13 Hrs)  Professional Knowledge on removing alternators, regulator unit, ignition warning lamptroubles and remedy in charging system.  Description of starter motor circuit,  Onstructional details of		,		
Professional Knowledge 07 Hrs  Starter Motor.  Checking for defects, assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  Starter Motor.  Checking for defects, ignition warning lamptroubles and remedy in charging system.  Description of starter motor circuit,  90. Practice on removing Constructional details of	Skill 25 Hrs;	_		'
Knowledge  07 Hrs  Starter Motor.  Checking for defects, ignition warning lamp- troubles and remedy in charging system.  alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Constructional details of	Professional			, , ,
of Hrs  assembling and testing for motoring action of alternator & fitting to vehicles. (13 Hrs)  90. Practice on removing Constructional details of		Starter Motor.	,	
motoring action of charging system.  alternator & fitting to Description of starter motor vehicles. (13 Hrs) circuit,  90. Practice on removing Constructional details of			assembling and testing for	troubles and remedy in
vehicles. (13 Hrs) circuit, 90. Practice on removing Constructional details of	071113		motoring action of	charging system.
90. Practice on removing Constructional details of			alternator & fitting to	Description of starter motor
			vehicles. (13 Hrs)	circuit,
				Constructional details of
starter motor Vehicle and starter motor solenoid			starter motor Vehicle and	starter motor solenoid
overhauling the starter switches, common troubles			overhauling the starter	switches, common troubles
motor, testing of starter and remedy in starter circuit.			motor, testing of starter	and remedy in starter circuit.
motor (12 Hrs) (07 hrs)			motor (12 Hrs)	(07 hrs)
Professional Diagnose & rectify 91. Practice on Troubleshooting : Causes	Professional	Diagnose & rectify	91. Practice on	Troubleshooting : Causes
Skill 25 Hrs; the defects in troubleshooting in and remedy for	Skill 25 Hrs;	the defects in	troubleshooting in	and remedy for
LMV/HMV to ensure LMV/HMV for Engine Not Engine Not starting —		LMV/HMV to ensure	LMV/HMV for Engine Not	Engine Not starting –

Professional	functionality of	starting – Mechanical & Mechanical &
Knowledge	vehicle.	Electrical causes, High Electrical causes, High fuel
07 Hrs		fuel consumption, Engine consumption, Engine
		overheating, Low Power overheating, Low Power
		Generation, Excessive oil Generation, Excessive oil
		consumption, Low/High consumption, Low/High
		Engine Oil Pressure, Engine Oil Pressure, Engine
		Engine Noise. (25 Hrs) Noise. (07 hrs)

## Project Work/ Industrial Visit: -

## **Broad Area:**

- a) Testing of engine after assembling.
- b) Intake and Exhaust System.
- c) Emission control
- d) Charging system
- e) Vehicle Troubleshooting



SYLLABUS FOR MECHANIC MOTOR VEHICLE TRADE				
			SECOND YEAR	
Duration	Reference Learning Outcome		Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional	Plan & perform	92.	Identify different major	<b>Introduction</b> : Study of
Skill 200Hrs;	maintenance,		components of Heavy	different major components
	diagnosis and		vehicle and their function	& assemblies of heavy
Professional	servicing of		& placement study of	vehicle, and different make
Knowledge	transmission		different make	(indigenous). Name plate-
72 Hrs	system		lorry/busin Institute with	constructional differences
			different dealers or	and their merits. leading
			organizations. (18 Hrs)	manufacturers in Heavy
		93.	Practice on adjusting	vehicle Industry
			clutch pedal play-	Clutches & Manual
			removing gearbox and	Transmissions-Clutch
			clutch assembly from	principles, Single-plate
			Light & Heavy Vehicle.	clutches, Multi-plate
			(09 Hrs)	clutches, Dual mass
		94.	Perform Dismantling	flywheels, Operating
			clutch assembly, cleaning	mechanisms Clutch
			inspecting parts. (10 Hrs)	components- Pressure plate,
		95.	Carryout Removing &	Driven/ center plate, Throw-
			fitting of new pilot	out bearing.
			bearing, removing &	Manual transmissions- Gear
			fitting of ring gear in fly	ratios, Compound gear
			wheel relining a clutch	trains, Gear selection,
			plate, checking condition	Bearings, Oil seals & gaskets,
			of flywheel and pressure	Brief about Automated
			plate surface for	Manual Transmission (AMT)
			reconditioning. (10 Hrs)	Gearbox layout &
		96.	Perform Assembling of	operation-
			pressure plate adjusting	Gearbox layouts, Transaxle
			the fingers checking run	designs, Gearbox operation,
			out of fly wheel and	Baulk-ring synchromesh unit,
			aligning clutch assembly	Transaxle synchromesh unit.

	with flywheel. (08 Hrs)	Gear shift mechanism. (27
97.	Perform Dismantling	hrs)
	cleaning and assembling	
	of gearshift mechanism	
	changing oil in gear box.	
	(10 Hrs)	
98.	Practice Dismantling a	
	synchromesh gear box,	
	cleaning, inspecting parts	
	replacing worn out	
	defective parts	
	assembling & testing for	
	correct performance	
	identifying noises from	
	gear boxes and	
	rectifying. (10 Hrs)	
99.		Final Drive & Drive Shafts -
99.	Practice on Removing	
	open type propeller shaft	Basic layouts
	from vehicle, Practice on	Front-wheel drive layout,
	removing universal	Rear-wheel drive layout,
	joints, cleaning replacing	Four-wheel drive layout, AII-
	worn out parts, re-	wheel drive layout, 4WD v/s
	assembling & refitting to	AWD
	vehicle- and their	Front-wheel drive, Front-
	alignment, including	wheel drive shafts, Front-
	front wheel drive and all	wheel final drives, Front-
	wheel drive of LMV. (15	
100	Hrs)	Rear-wheel drive- Propeller
100	. Practice on FWD	shaft, Type of Universal
	Driveshaft Removal and	joints, Type of Constant
	Replacement. (15	velocity Joints, Rear-wheel
	Hrs)	final drives, Salisbury axles,
101	. Practice on overhauling	Rear-wheel drive
	& inspection of rear axle.	differentials, Limited slip
	(15 Hrs)	differentials.
102	. Practice on overhauling	Four-wheel drive- Four-
	& inspection of	wheel drive shafts, Four-
	differential assembly. (15	wheel final drive, Four-wheel

	Hrs)	drive transfer case,
	103. Perform Trouble	Freewheeling hubs, Four-
	shooting – causes and	wheel drive differentials
	remedy for clutch slip,	All-wheel drive- four wheel
	clutch noise, clutch	final drives,
	binding, hard clutch,	All-wheel drive transfer case,
	gearbox noise, gear slip,	Transfer case differential
	rear axle noise, propeller	action. (27 hrs)
	shaft noise, universa	
	joint noise, differentia	
	noise. (15 Hrs)	
	104. Identify Automatic	Automatic Transmissions -
	transmission	Torque converters, Torque
	components (5 Hrs)	converter principles, drive
	105. Check automatic	plate, Converter operation,
	transmission fluid and	Torque multiplication, Fluid
	replace transmission	flow, Heat exchanger, Lock-
	fluid & filter. (20 Hrs)	up converters, clutches.
	106. Practice on oil pressure	Planetary gearing- Planetary
	control cable play	gears, Simple planetary gear
	adjustments, Inspection	sets, Compound planetary
	of shift lever switch,	gear sets, Automatic
	throttle position sensor,	transmission brake bands,
	speed sensor and	Multi-disc clutches,
	automatic transmission	Electronic control
	wiring harness coupler.	transmission -Electronic
	(25 Hrs)	control Unit, Fully
		hydraulically controlled
		transmission, Electronic shift
		programs, Manual selection.
		Layout & operation for
		P,R,N&D (First & Second)
		Selector positions, Planetary
		gear set, High range power
		flow, Low range power flow
		Servos & clutches-Rear
		servo, Front servo, One way
		clutch, Multi-plate front

clutch. Hydraulic system & controls Hydraulic system & controls Hydraulic system & controls Regulating or flow control valves, Control valves, Orifices Valve types & functions- Basic valve action, Regulator & control valves, Shift & governor valves Pressure regulation—The primary regulation valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valves, Shift & governor valves Pressure regulation—The primary reg				clutch, Clutch pack, Rear
Hydraulic system components, Spool valves, Regulating or flow control valves, Control valves, Control valves, Orifices  Valve types & functions-Basic valve action, Regulator & control valves, Shift & governor valves  Pressure regulation—The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure.  Flow control- Gear position 1, 1-2 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Maintenance, diagnosis and servicing of Vehicle:  Professional Servicing of Vehicle Control System  Top arm, Check and adjust the turning angle, Recirculation ball & nut				clutch.
Hydraulic system components, Spool valves, Regulating or flow control valves, Control valves, Orifices  Valve types & functions-Basic valve action, Regulator & control valves, Shift & governor valves Pressure regulation—The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure, Kick down pressure, Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.)—Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and solve the control valve, 3-2 kick down Continuously variable transmission (C.V.T.)—Continuously variable transmission				Hydraulic system & controls-
components, Spool valves, Regulating or flow control valves, Shift & governor valves  Pressure regulation—The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure.  Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down  Continuously variable transmission (C.V.T.)—Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Professional Skill south Skill south Steering Systems: Professional Knowledge 107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				•
Regulating or flow control valves, Control valves, Orifices  Valve types & functions-Basic valve action, Regulator & control valves, Shift & governor valves  Pressure regulation- The primary regulating valve, Line pressure, Valve averagilation, Modulator valves, Shift & governor, Governor pressure, Kick down pressure.  Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down  Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Professional Knowledge Professional Knowledge 108 Hrs  Regulating or flow control valves, Control valves, Control valves, Shift & governor pressure regulation- The primary regulation pressure.  Flow control- Gear position 1, 1-2 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Oblive types & functions-Basic valve action, Regulator & control valves, Control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Oblive types & functions-Basic valve action, Regulator & control valves, Con				
Valve, Control valves, Orifices   Valve types & functions-Basic valve action, Regulator & control valves, Shift & governor valves   Pressure regulation   The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure, Kick down pressure, Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)    Professional   Skill 300Hrs;   maintenance, diagnosis and vertical to be practiced on Light & Heavy (diagnosis and servicing of Vehicle: servicing of Vehicle)   107. Practice on removing the drop arm, Check and adjust the turning angle, recirculation ball & nut				
Orifices Valve types & functions- Basic valve action, Regulator & control valves, Shift & governor valves Pressure regulation The primary regulating valve, Line pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; diagnosis and Skill 300Hrs; errofessional Knowledge Control System Following practical to be gracticed On Light & Heavy diagnosis and servicing of Vehicle Control System Following practical to be drop arm, Check and adjust the turning angle, Recirculation ball & nut				
Valve types & functions- Basic valve action, Regulator & control valves, Shift & governor valves Pressure regulation—The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle: Professional Knowledge Control System  Rowledge Control System  Practiced On Light & Heavy Description and function of Steering systems, Principles of steering, Rack-and-pinion steering, Rack-and-pinion steering system, Recirculation ball & nut				,
Basic valve action, Regulator & control valves, Shift & governor valves Pressure regulation- The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Professional Knowledge 108 Hrs  Basic valve action, Regulation & control valves, Shift & governor valves Pressure regulation- The primary regulating valve, Line pressure, Vick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Control System Following practical to be Steering Systems: - Description and function of Steering systems, Principles of steering systems, Principles of steering systems, Principles of steering, Rack-and-pinion steering system, Recirculation ball & nut				
Recontrol valves, Shift & governor valves   Pressure regulation   The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure, Flow control - Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)    Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle:				/ '
Professional Skill 300Hrs;  Professional Skill 300Hrs;  Professional Skill 300Hrs;  Professional Skill 30Hrs;  Professional School 20 Steering Systems:  Professional School 20 Steering Systems:  Professional School 20 Steering Systems:  Professional School 20 Practiced On Light & Heavy Vehicle:  107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				
Pressure regulation. The primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Skill servicing of Vehicle: 107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				
primary regulating valve, Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Skill 300Hrs; Professional Servicing of Vehicle Knowledge Control System Following practical to be Practiced On Light & Heavy Vehicle: Steering Systems: Description and function of Steering systems, Principles of steering, Rack-and-pinion steering system, Recirculation ball & nut				
Line pressure variation, Modulator valve pressure, The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle: Professional Knowledge Control System  Tollowing practical to be Practiced On Light & Heavy Vehicle: Description and function of Steering systems, Principles of steering, Rack-and-pinion steering system, Recirculation ball & nut				_
Modulator valve pressure, The governor, Governor pressure, Kick down pressure, Kick down pressure, Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)    Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle:				
The governor, Governor pressure, Kick down pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Maintenance, diagnosis and Professional Knowledge Professional Knowledge Control System  The governor, Governor pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Maintenance, diagnosis and servicing of Vehicle: Steering Systems: - Description and function of Steering systems, Principles of steering, Rack-and-pinion steering system, Recirculation ball & nut				' '
Professional Skill 300Hrs;  Professional Plan & perform maintenance, diagnosis and Skill 300Hrs;  Professional Rnowledge Control System  Professional Knowledge 108 Hrs  Professional Rnowledge 208 Recirculation ball & nut Pressure, Kick down pressure, Flow control - Gear position 1, 1-2 shift valve, 2-3 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Rnowledge 107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				•
pressure. Flow control- Gear position 1, 1-2 shift valve, 2-3 shift valve assembly, The servo orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; Professional Skill 300Hrs; Professional Knowledge Control System Following practical to be Practiced On Light & Heavy Vehicle: Steering Systems: Description and function of Steering systems, Principles of steering, Rack-and-pinion steering, Rack-and-pinion steering, System, Recirculation ball & nut				
Professional Skill 300Hrs; Professional Knowledge Professional Knowledge 108 Hrs  Professional Knowledge 109 Hrs  Professional				
Professional Skill 300Hrs;   Professional Knowledge 108 Hrs   Professional Knowledge 108 Hrs   Professional Shape of the Control System   Co				'
valve assembly, The servo orifice control valve, 3-2 kick down  Continuously variable transmission (C.V.T.) -  Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Vehicle:  Professional Knowledge 107. Practice on removing the Knowledge Control System drop arm, Check and adjust the turning angle, Recirculation ball & nut				·
orifice control valve, 3-2 kick down Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Servicing of Vehicle: Professional Knowledge Control System  Following practical to be Steering Systems: - Practiced On Light & Heavy Description and function of Steering systems, Principles of Steering systems, Principles of Steering systems, Principles of Steering systems, Reck-and-pinion steering system, Recirculation ball & nut				
Professional Skill 300Hrs;   Professional Knowledge   Control System   Control System   Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)				·
Continuously variable transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle:  Professional Knowledge Control System  Tollowing practical to be Practiced On Light & Heavy Vehicle:  107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				·
transmission (C.V.T.) - Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Vehicle: Professional Knowledge Control System  Tollowing practical to be Practiced On Light & Heavy Vehicle: Steering Systems: Description and function of Steering systems, Principles of steering, Rack-and-pinion steering, Rack-and-pinion steering system, Recirculation ball & nut				
Continuously variable transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and servicing of Vehicle:  Professional Knowledge Control System  Tollowing practical to be Practiced On Light & Heavy Vehicle:  107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut				•
transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Professional Skill 300Hrs; maintenance, diagnosis and Servicing of Vehicle:  Professional Knowledge 108 Hrs  Transmission, Drive or reverse, The steel belt, Secondary pulley shaft. (18 hrs)  Pollowing practical to be Practiced On Light & Heavy Description and function of Steering systems, Principles of steering, Rack-and-pinion steering system, adjust the turning angle, Recirculation ball & nut				, ,
Professional Skill 300Hrs; Professional Professional Rnowledge Control System Con				·
Professional Skill 300Hrs; maintenance, diagnosis and Knowledge Control System Control System Control System Secondary pulley shaft. (18 hrs)  Following practical to be Practiced On Light & Heavy Description and function of Steering systems, Principles of steering, Rack-and-pinion drop arm, Check and adjust the turning angle, Recirculation ball & nut				,
Professional Plan & perform Following practical to be Steering Systems: - Skill 300Hrs; maintenance, diagnosis and Vehicle: Steering systems, Principles  Professional Knowledge Control System Control System Adjust the turning angle, Recirculation ball & nut				,
Professional Skill 300Hrs; Plan & perform maintenance, diagnosis and Servicing of Vehicle: Steering Systems: - Practiced On Light & Heavy Description and function of Steering systems, Principles of steering, Rack-and-pinion drop arm, Check and steering system, adjust the turning angle, Recirculation ball & nut				
Skill 300Hrs; maintenance, diagnosis and vehicle:  Professional Knowledge Control System  Maintenance, diagnosis and vehicle:  Practiced On Light & Heavy Steering systems, Principles of steering, Rack-and-pinion drop arm, Check and adjust the turning angle, Recirculation ball & nut	Professional	Plan & perform	Following practical to be	,
diagnosis and servicing of Vehicle:  Nowledge 108 Hrs  Vehicle:  107. Practice on removing the drop arm, Check and adjust the turning angle, Recirculation ball & nut	Skill 300Hrs;	·	<u> </u>	,
Professional Knowledge Control System adjust the turning angle, Recirculation ball & nut		diagnosis and		·
Knowledge Control System drop arm, Check and steering system, adjust the turning angle, Recirculation ball & nut	Professional	servicing of Vehicle	107. Practice on removing the	of steering, Rack-and-pinion
108 Hrs adjust the turning angle, Recirculation ball & nut	Knowledge	_	_	
	_		adjust the turning angle,	
angir the drop arm and steering system, rour-wheel			align the drop arm and	steering system, Four-wheel

steering wheel with the	steering systems, collapsible
front wheel. Check and	steering system.
correct toe-in. (10 Hrs)	Steering boxes & columns -
108. Practice on removing	Description and function of
steering wheel, steering	Steering columns, Rack-and-
gearbox. (10 Hrs)	pinion gearbox, Helix,
109. Inspect and overhaul	Variable ratio steering,
steering boxes, adjusting	Worm gearbox, Power
steering gear backlash,	Assisted steering, Steering
pre-load and adjust toe-	process, Flow-control valve,
in, toe-out, camber	Electric power assisted
angle, castor angle,	steering, Basic electric power
kingpin inclination and	steering operation
wheel run out. (10 Hrs)	Steering arms &
110. Check ⊤ up power	components- Forward
steering fluid, (5 Hrs)	control vehicle steering,
111. Carryout Pressure testing	Steering linkages,
a power steering system,	Joints, Bushes/bushings
Flushing a power steering	Wheel alignment
system, (10 Hrs)	fundamentals:- Basic
112. Carryout Inspecting &	principles of wheel
adjusting an engine drive	alignment, wheel base,
belt, (5 Hrs)	wheel track, king pin
113. Carryout Servicing a	inclination, Caster, Camber,
steering system, (10 Hrs)	Scrub radius, Toe-in & toe
114. Practice servicing wheel	out, Toe-out on turns,
bearings. (10 Hrs)	Turning radius, Thrust angle
115. Perform	&centrelines. (27 hrs)
Troubleshooting- Causes	
and remedy for abnormal	
wear of tyre, wheel	
wobbling, poor self	
centring, hard steering,	
and vehicle pulling to	
one side. (5 Hrs)	
Following practical to be	Suspension Systems:-
Practiced On Light & Heavy	Principles of suspension,
Vehicle :	Suspension force, Unsprung

- 116. Practice on visual Inspection of chassis frame for crack, bent and twists. (15Hrs)
- 117. Carryout Overhauling and Inspection of shackle, leaf spring, front & rear suspension. (15 Hrs)
- 118. Practice on removing, inspection and assembling of shock absorber (15 Hrs)
- 119. Practice Lubricating a suspension system. (10 Hrs)
- shooting for Suspension system defects: Wheel hop, ride height (unequal and low), noises under operation, fluid leakage, excessive travel, bounce, worn dampers, worn joints/damaged linkages, vehicle "crabbing". (20 Hrs)

weight, Wheel unit location, Dampening. Types suspension-Suspension systems, Solid axle, Dead axle, Description, function and advantages of non independent suspension Independent suspension, independent Rear suspension, Rear-wheel drive independent suspension, electronically controlled air suspension (ECAS), Adaptive air suspension operation. Types of springs - Description and function of Coil springs, Leaf springs, Torsion bars, Rubber Shock springs. absorber Description typesand function of Hydraulic shock absorbers, Gas-pressurized shock absorbers, Loadadjustable shock absorbers, adjustable-rate Manual shock absorbers, Electronic adjustable-rate shock absorbers, Automatic loadadjustable shock absorbers Front suspension types & components-Mc person Strut suspension, Short/long arm suspension, Torsion bar suspension Rear suspension types & components-Rigid axle leaf spring suspension, Rigid axle

coilspring

suspension,

	Independent type
	suspension, Rigid non-drive
	suspension.(27 hrs)
121. Practice on removing	Wheels & Tyres-Wheel types
wheels from light &	& sizes Wheels, Rim sizes &
Heavy vehicle,	designations, Types of
dismantling tyres and	wheels
tubes checking puncture.	Tyre types & characteristics-
(10 Hrs)	Tyres, Radial ply tyres, Radial
122. Practice Assembling&	ply tyre sidewalls, Tyre
inflating tyres to correct	pressure monitoring
pressure. (10 Hrs)	systems, Run flat tyres,
123. Check & adjust tire	Space-saver tyres, Tyre
pressure by use of air or	distortion, Center of gravity.
by Nitrogen(10 Hrs)	Tyre construction-Tyre
124. Rotate the wheels in	construction, Types of tyre
vehicle minor repairs to	construction, Tyre materials,
wheels and tyres, wheel	Hysteresis, Tyre sizes &
balancing & alignment.	designations, Tyre
(10 Hrs)	information, Tyre tread
125. Check for tyre wear	designs, Tyre ratings for
patterns. (10 Hrs)	temperature & traction.
	Descriptions Tirewear
	Patterns and causes
	Nitrogen v/s atmospheric air
	in tyres (18 hrs)
126. Practice on Adjusting	Braking Systems :- Principles
brake pedal play,	of braking, Drum & disc
Overhauling and	brakes, Lever/mechanical
inspection of tandem	advantage, Hydraulic
master cylinder	pressure & force, Brake pad,
assembly. (5 Hrs)	Regenerative braking.
127. Perform Overhauling and	Braking systems - Brake type
inspection of front and	- principles, Air brakes,
rear brake assembly,	Exhaust brakes, Electric
overhauling and	brakes, Parking brakes,
inspection of wheel	Engine brakes, Regenerative
cylinder assembly. (5 Hrs)	braking

- 128. Bleed hydraulic brakes & Disk brakes. (10Hrs)
- 129. Carryout Overhauling and inspection of vacuum assisted brake assembly. (10 Hrs)
- 130. Perform Overhauling and inspection of disc brake.(10 Hrs)
- 131. Practice Adjusting Air brakes- repair to tank unit, air compressor, wheel brake adjuster-locating air leaks in the brake lines and rectifying general maintenance and care. (15 Hrs)
- 132. Perform Brakes service procedures-Checking adjusting brake fluid, brake fluid, Replacing Checking brake pads, Replacing brake pads, Removing & replacing a rotor, Replacing brake linings. Adjusting parking brake cable. (15 Hrs)
- 133. Carryout Trouble tracing in braking system of a heavy vehicle adjusting brakes and balancing all four wheel brakes. precautions to be observed while testing brakes points to be remember while preparing the vehicle for

Braking system components-Park brake system, Brake pedal, Brake lines, Brake fluid, Bleeding, Master cylinder, Divided systems, Tandem master cylinder, Power booster or brake unit, Hydraulic brake booster, Electro hydraulic braking (EHB), Applying brakes, Brake force, Brake light switch

Drum brakes & components
-Drum brake system, Drum
brake operation, Brake
linings & shoes, Back plate,
Wheel cylinders

Disc brakes & components Disc brake system, Disc
brake operation, Disc brake
rotors, Disc brake pads, Disc
brake callipers,
Proportioning valves,
Proportioning valve
operation, Brake friction
materials

Antilock braking system & components-ABS brake system, Antilock braking system operation, Principles of ABS braking, ABS master cylinder, Hydraulic control unit, Wheel speed sensors, ABS with EBD electronic control unit.

The construction and operation of heavy vehicle Anti-Slip Regulation /

		brake certificate. (15 Hrs)	Traction Control (ASR)
		134. Practice of maintaining of	system.
		ABS system. (15 Hrs)	Introduction to
		(	Electromagnetic retarder
			brake (EMR) and Engine
			exhaust brake.(36 hrs)
Professional	Troubleshoot	135. Perform Trouble	Licensing of drivers &
Skill 50Hrs;	vehicle Engine	shooting Practice with	conductors, Registration of
JKIII JUIII3,		Heavy vehicle for Engine	vehicle, Traffic rules, Signals
Professional	components and		
	ascertain repair.	Not starting –	& controls, Accidents,
Knowledge		Mechanical & Electrical	Causes & analysis,
18 Hrs		causes, High fuel	Responsibility of driver,
		consumption, Engine	Offences, penalties &
		overheating, Low Power	procedures, Different types
		Generation, Excessive oil	of forms, Government
		consumption, Low/High	administration structure,
		Engine Oil Pressure,	Personnel, Authorities &
		Engine Noise. (50 Hrs)	duties, Rules regarding
			construction of motor
			vehicles, Tax exemption &
			tax renewal, Insurance types
			& significance -
			Comprehensive
			Third party insurance, Duty
			of driver in case of accident
			(18 hrs)
Professional	Plan & service of	136. Carryout Identification of	Introduction to EFI Engine
Skill 100Hrs;	electronic control	Electronic control Unit.	Management - EFI operation
	system and check	(20 Hrs)	Modes of EFI, Electronic fuel
Professional	functionally.	137. Perform Set up for	injection, Idle speed control
Knowledge		testing, Testing of	systems, Feedback &
36 Hrs		Electronic Control Circuit.	looping, Cold start systems,
		(20 Hrs)	Air measurement, Air-flow
		138. Perform Identification of	monitoring, Variable intake
		various sensors installed	manifold system, Electrical
		in engine & it's	functions, EFI wiring diagram
		mounting. (20 Hrs)	Electronic control unit (ECU)
		139. Check instruments	- EFI system ECU, Electronic
			, ,

		&Gauges on dash board&	control unit settings, Engine
		replace defective gauges.	speed limiting, Malfunction
		(20 Hrs)	indicator lamp.
		140. Test Temperature	Importance of Diagnostic
		sensor, Pressure senor,	Trouble Code (DTC) & its
		potentiometer, magnetic	general format. Use of scan
		induction sensor, cam	tool and retrievals of codes.
		shaft sensor, crankshaft	EFI sensors- Intake
		position sensor. (20 Hrs)	Temperature sensor, Mass
			airflow sensor, Manifold
			absolute pressure sensor, Air
			vortex sensor, Fuel system
			sensor, Throttle position
			sensor, Exhaust gas oxygen
			sensor, Crank angle sensor,
			Hall effect voltage sensor.(36
			hrs)
Professional	Diagnose & rectify	141. Carryout Diagnosis-	Ignition principles and
Skill 50Hrs;	the defects in	Possible causes and	Faraday's laws, Primary and
	vehicle to ensure	remedy for Engine	secondary winding of
Professional	functionality of	cranks, but will not or	transformer, Ignition
Knowledge	vehicle.	hard to start, Poor fuel	components, Spark plugs,
18 Hrs		economy or engine	Spark plug components,
		performance. (25 Hrs)	Vacuum & centrifugal units,
		142. Practice Checking	Plug firing voltage,
		ignition timing, Checking	Induction, Inductive system
		& changing a spark plug,	operation, Induction wiring,
		Identification and testing	Hall effect sensors, Hall
		of Hall Effect sensor,	effect operation, Optical
		Optical sensor. Tracing	type sensors
		and testing of sensor	Distributor less ignition
		circuits. (25Hrs)	systems, Insulated coils,
			Distributor less ignition
Professional			system timing. (18 hrs)
	Carryout	143. Check charging system	charging system The
Skill 50Hrs;	Carryout overhauling of	143. Check charging system for the cause of	
Skill 50Hrs;	·	,	Charging system- The

Knowledge		conditions. (10 Hrs) system circuit, Alternator
18 Hrs		144. Perform Removing & principles, Alternating
		replacing an alternator, current, Alternator
		Inspection of rotor for components, Rectification,
		ground, open circuit – Phase winding connections,
		field coil resistance, slip Rotor circuit, Voltage
		ring surface, Fan, regulation, System operating
		bearing. Inspection of voltage, High voltage
		stator for ground, open charging systems, Rotor,
		circuit, Inspection of Stator, Alternator end
		Drive end bearing frames, Slip ring & brush
		rotation, Rectifier, brush assembly, Rectifier
		length compare with assembly, Alternator cooling
		service manual. Slip ring fan. (18 hrs)
		surface. (10 Hrs)
		145. Practice Inspecting &
		adjusting an engine drive
		belt, Replacing an engine
		drive belt/ pulleys /
		Tensioner and their
		alignments. (10 Hrs)
		146. Carryout Trouble
		shooting, possible causes
		and remedy for warning
		lamp does not glow
		when ignition switch is
		on, Warning lamp glows
		dim when ignition switch
		is on, warning lamp 'on'
		while the alternator is
		running, Warning lamp
		glows 'dim' while the
		alternator is running,
		warning lamp flickers
		considerably. (20 Hrs)
Professional	Carryout	147. Remove starter motor Starting system- purpose of
Skill 50Hrs;	overhauling of	from vehicle, and starting system, Staring
2313,	313	carryout Performance system components, Starter
		Jan your Terrormance System components, starter

Professional	starting system.	test for pull-in test, Hold-	motor principles, study of
Knowledge		in test, pinion (plunger)	starter control circuits.
18 Hrs		return test, No-load	Starter motor construction,
		performance test. (15	Starter magnet types, Starter
		Hrs)	motor engagement,
		148. Check Solenoid and test	Commutation, Switching,
		for Hold in coil open	solenoid construction.(18
		circuit, Armature test –	hrs)
		Ground test, Open circuit	
		test, pull-in coil open	
		circuit test, field coil test.	
		Inspect brush length	
		wear as per service	
		manual. (15 Hrs)	
		149. Perform Trouble	
		shooting, possible causes	
		and remedy for starter	
		motor not running,	
		Starting motor running	
		but too slow (small	
		torque), staring motor	
		running, but not cranking	
		engine. Noise, starting	
		motor does not stop	
		running. Growler testing	
		for rotors. (15 Hrs)	
		150. Check a starting system,	
		Jump-start a vehicle. (5	
_		Hrs)	
Professional	Troubleshoot	151. Trace the light circuit -	Lighting system, Lamps/light
Skill 50Hrs;	electrical	test bulbs, align head	bulbs, Lamp/light bulb
	components of	lamps, aiming headlights.	information, LED lighting,
Professional	vehicle and	Changing a headlight	Headlights-description of
Knowledge	ascertain repair	bulb, checking of a head	standard sealed beam,
18 Hrs		light switch and to	halogen sealed beam,
		replace if faulty. (4 Hrs)	composite and High intensity
		152. Perform Trouble	discharge (HID) headlights.
		shooting and remedy for	Headlight & dimmer circuits,

	Headlight - headlight do	Park & tail light circuits,
	not light up, only one	Brake light circuits, turn
	headlight does not light	signal circuit, Cornering
	up, Only one beam ("Hi"	lights, Fog lights circuit,
	or "Lo") does not light. (4	interior lights- courtesy,
	Hrs)	reading and instrument
153	3. Perform Trouble	panel lights, Smart lighting ,
	shooting and remedy for	Reverse lights (18 hrs)
	turn signal and hazard	
	warning lights -Flash rate	
	high or one side only	
	flashes, No Flashing, flash	
	rate low. (4 Hrs)	
154	1. Perform Trouble	
	shooting and remedy for	
	clearance, tail and	
	license plate lights - All	
	lights do not light up,	
	some lights do not light	
	up. (4 Hrs)	
15!	5. Perform Trouble	
	shooting and remedy for	
	Back-up light - Back-up	
	lights do not light up. (4	
	Hrs)	
150	6. Perform Trouble	
	shooting and remedy for	
	Brake lights -Brake lights	
	do not light up, Brake	
	light stay on. (4 Hrs)	
15	7. Perform Trouble	
	shooting and remedy for	
	fuel meter and fuel	
	gauge unit - Fuel meter	
	shows no operation or	
	incorrect operation. (4	
	Hrs)	
158	3. Perform Trouble	

	shooting and remedy for	
	Engine coolant Temp	
	(ECT) meter and ECT	
	Sensor – Engine coolant	
	temp meter shows no	
	operation or incorrect	
	operation. (4 Hrs)	
159.	Perform Trouble	
	shooting and remedy for	
	oil pressure light – Oil	
	pressure warning light	
	does not light up when	
	ignition switch is on at	
	engine off. (4 Hrs)	
160.	Perform Trouble	
	shooting and remedy for	
	brake and parking brake	
	warning light- Brake	
	warning light does not	
	light up when fluid flow	
	level, Brake warning light	
	does not light up when	
	parking brake pull up,	
	Brake warning lights stay	
	on. (4 Hrs)	
161.	Perform Trouble	
	shooting and remedy for	
	interior light- Interior	
	light do not light up. (5	
	Hrs)	
162.	Perform Trace the wiring	
	circuit of traffic signal	
	flashers light circuit-	
	tracing defects in the	
	flasher circuits, replacing	

fuse bulb. (5 Hrs)

Professional	Overhaul, service	163. Identify Air conditioning Heating Ventilation Air
Skill 50Hrs;	and testing Vehicle	components, Conditioning (HVAC)
	Air Conditioning	Performance test on A/c legislation, Vehicle heating,
Professional	system, its parts	unit, (5 Hrs) ventilation & cooling
Knowledge	and check	164. Check Charged state of systems, Basic air-
18 Hrs	functionality.	refrigerant, Inspecting & conditioning principles, Air-
		adjusting an engine drive conditioning capacity, Air-
		belt, Replacing an engine conditioning refrigerant,
		drive belt. (10 Hrs) Humidity Description and
		165. Check heating system, function of Fixed orifice,
		Compressor rotation Control devices,
		test, air Gap check, (5 Thermostatic expansion
		Hrs) valve system, Thermal
		166. Perform Refrigerant expansion valves, Air-
		recovery –evacuating – conditioning compressors,
		charging of A/c system. Condensers & evaporators,
		Replenishing compressor Receiver drier, Lines &
		oil level. Troubles hoses, TX valve construction,
		diagnose and remedy for Temperature monitoring
		No cooling or warm air, thermostat, Refrigerants,
		Cool air comes out only Pressure switches, Heating
		intermittently, elements
		Insufficient cooling, (20 Air-conditioning ECU,
		Hrs) Ambient air temperature
		167. Check abnormal noise sensor, Servo motors,
		from compressor, Electric servo motors,
		Magnetic clutch, Automatic climate control
		condenser, evaporator, sensors, Evaporator
		Blower motor. (5 Hrs) temperature sensor, Blower
		168. Carryout Diagnosis test speed control, Ventilation
		for High pressure gauge – systems. (18 hrs)
		pressure high and low,
		Low pressure gauge for
		pressure high and low. (5
		Hrs)
Professional	Troubleshoot	169. Perform Trouble Accessories: Horn circuit,
Skill 50Hrs;	electrical	shooting and remedy for wiper circuit, power window
	components of	Horn- No horn operation, components and circuit.

Professional	vehicle and	poor sound quality, horn	Power door lock circuit,
Knowledge	ascertain repair	sounds continuously and	automatic door lock circuit,
18 Hrs		to replace the horn if	remote keyless entry system
		faulty. (5 Hrs)	circuit, antitheft system,
		170. Remove and install wiper	immobilizer system.
		motors and wiper	Navigation system, Car radio
		switches. Checking &	and cassette player, car
		replacing wiper blades.	videos.
		(5 Hrs)	Description and function of
		171. Perform Trouble	Airbags, Seatbelt, Vehicle
		shooting and remedy for	safety systems, Crash
		windshield wiper and	sensors, Seat belt pre-
		washer - no operation,	tensioners, Tire pressure
		intermittent operation,	monitoring systems
		continuous operation,	Integrated communications,
		and wipers will not park.	Proximity sensors, Reflective
		(5 Hrs)	displays, Global positioning
		172. Diagnose causes for	satellites,
		improper operation of	Triangulation/trilateration,
		the windshield washer	Telematics. Networking &
		system and to replace	multiplexing.
		the pump if faulty. (6	Introduction to Hybrid &
		Hrs)	Electronic vehicle, Hydrogen
		173. Diagnose the power	fuel cell vehicle, Electrical &
		window system for – all	Electronic architecture.(18
		power window motors	hrs)
		do not operate, some	
		switches do not operate.	
		(6 Hrs)	
		174. Diagnose the power door	
		lock control for – All	
		power door locks do not	
		operate, only one power	
		door lock not operate. (6	
		Hrs)	
		175. Diagnose for remote	
		keyless entry and	
		immobilizer system. (6	

		Hrs)	
		176. Familiarization of car	
		radio wiring and speaker	
		circuits. (5 Hrs)	
		177. Diagnose automatic seat	
		belt systems, Diagnose	
		air bag system and	
		service warnings. (6 Hrs)	
Professional	Drive vehicle	Driving Practice :	Locating vehicle information,
Skill 50Hrs;	following Traffic	178. Practice in straight	Obtaining & interpreting
	Regulations and	driving on wide roads.	scan tool data, Using a repair
Professional	maintenance of	(10 Hrs)	manual, Using a shop
Knowledge	good road conduct.	179. Driving through lanes	manual, Using an owner's
18 Hrs		and curves. (10 Hrs)	manual, Using a labour
		180. Practice in reversing. (10	guide, Using a parts
		Hrs)	program, Using a service
		181. Practice overtaking	information program (18
		another vehicle. (10 Hrs)	hrs)
		182. Practice in driving	
		through sand and wet	
		surfaces. Practice in	
		parking and Diagonal	
		parking. (10 Hrs)	

## Project Work/ Industrial Visit: -

## **Broad Area:**

- a) MPFI and CRDI
- b) Engine scanning
- c) Starting system
- d) Lighting system
- e) HVAC
- f) Electrical accessories